Technical Bulletin 1011M

PR 750-006 Series

General Purpose LVDT Position Sensors



Features

- 19 mm diameter
- Ranges of ± 1 mm to ± 250 mm
- Non-linearity less than ±0.25% of FRO
- 105°C operating temperature
- Coil assembly sealed to IEC IP-61
- Magnetically shielded SS housing

Typical Applications

- Machine Tools
- Materials Testing
- Industrial Robots
- Checkweigher Scales
- Packaging Machinery
- Valve Position Sensing
- Hydraulic Cylinder Position
- Automatic Assembly Equipment

Description

Macro Sensors' PR 750 Series of 19 mm diameter AC-Operated LVDTs are general purpose contactless linear position sensors for both OEM applications and end user requirements. They are available in full scale measuring ranges from ± 1 mm to ± 250 mm and offer a radial core-to-bore clearance of 0.75 mm with the standard 6.35 mm core supplied. PR 750 Series sensors feature the high resolution, excellent repeatability, and low hysteresis associated with LVDT technology, as well as the highest sensitivity consistent with good linearity. The maximum linearity error for any of these sensors is $\pm 0.25\%$ of full range output (FRO), using a statistically best-fit straight line derived by the least squares method.

The proven reliability of PR Series LVDTs is a direct result of manufacturing processes and assembly techniques developed and optimized by Macro Sensors personnel over many years of making LVDTs. Their environmental robustness stems from the materials of their construction, such as glass-filled polymer coil forms for thermal stability and stainless steel housings that act as magnetic shields to reduce the effects of any external AC magnetic fields. Their external sealing meets IEC standard IP-61.

Macro Sensors offers several standard options that permit a user to customize PR 750 LVDTs, including Teflon® bore liners, smaller diameter cores for greater core-to-bore clearance and/or lower core mass, and construction for resistance to mild nuclear radiation. In addition to these standard options, Macro Sensors can design and produce a variety of custom PR 750 LVDTs, including units with different lead wire colors, configurations, exit points, and in-line connectors; vented units for operation in pressurized fluids; and units for higher ambient temperatures. Contact the highly experienced Applications Engineers at Macro Sensors for help with any special requirements.

All PR 750 Series LVDTs will operate properly with any conventional differential input LVDT signal conditioners, but operation with ratiometric input signal conditioning circuits is not recommended. Macro Sensors offers a full line of LVDT signal conditioners that will deliver optimum performance from any PR 750 Series LVDTs.



Innovators in Position Sensing



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General Specifications

Input Voltage: 3.0 Vrms (nominal)

Input Frequency: 2.5 - 3.3 kHz

Linearity Error: $\leq \pm 0.25\%$ of FRO

Repeatability Error: < 0.01% of FSO

Hysteresis Error: < 0.01% of FSO

Operating Temperature: -55°C to $+105^{\circ}\text{C}$

Thermal Coefficient

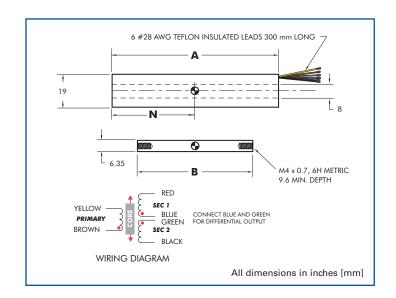
-0.02%/°C (nominal)

of Sensitivity:
Vibration Tolerance:

20 g to 2 kHz

Shock Survival: 10

1000 g, 11 ms



Specifications

Specifications											
Parameter	PR 750 -050	PR 750 -100	PR 750 -200	PR 750 -500	PR 750 -1000	PR 750 -2000	PR 750 -3000	PR 750 -4000	PR 750 -5000	PR 750 -7500	PR 750 -10000
Nominal Range (mm)	±1.25	±2.5	±5.0	±12.5	±25	±50	±75	±100	±125	±190	±250
Sensitivity (mV/V/mm)	255	155	95	25	25	15	10	7.1	5.1	4.3	3.1
Impedance, Primary (Ω)	400	1000	1900	1400	1650	1875	1950	425	1050	1380	1050
Dimension "A" (mm)	28.7	44.5	63.5	127.5	165.4	254.5	323.9	386.1	450.9	580.4	778.3
Dimension "B" (mm)	20.3	31.7	41.9	87.6	87.6	134.6	157.5	157.5	157.5	177.8	241.3
Dimension "N" (mm)	14.3	22.2	31.7	63.7	82.5	127.2	161.9	193.0	225.4	290.2	389.1
Weight, Body (grams)	26	40	48	80	108	142	218	278	332	480	582
Weight, Core (grams)	4.0	6.2	8.5	20.4	20.4	34.0	41.7	41.7	41.7	42.8	62.4

Ordering Information

For Teflon® bore liner option, add -010 after model number with range (not available with -080 option)

For small diameter core option, add -020 after model number with range

For mild radiation resistant option, add -080 to model number with range (not available with -010 option)

For multiple options, add sum of dash numbers after model number with range

For accessories, please visit our website at www.macrosensors.com.



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All specifications subject to change without notice.
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